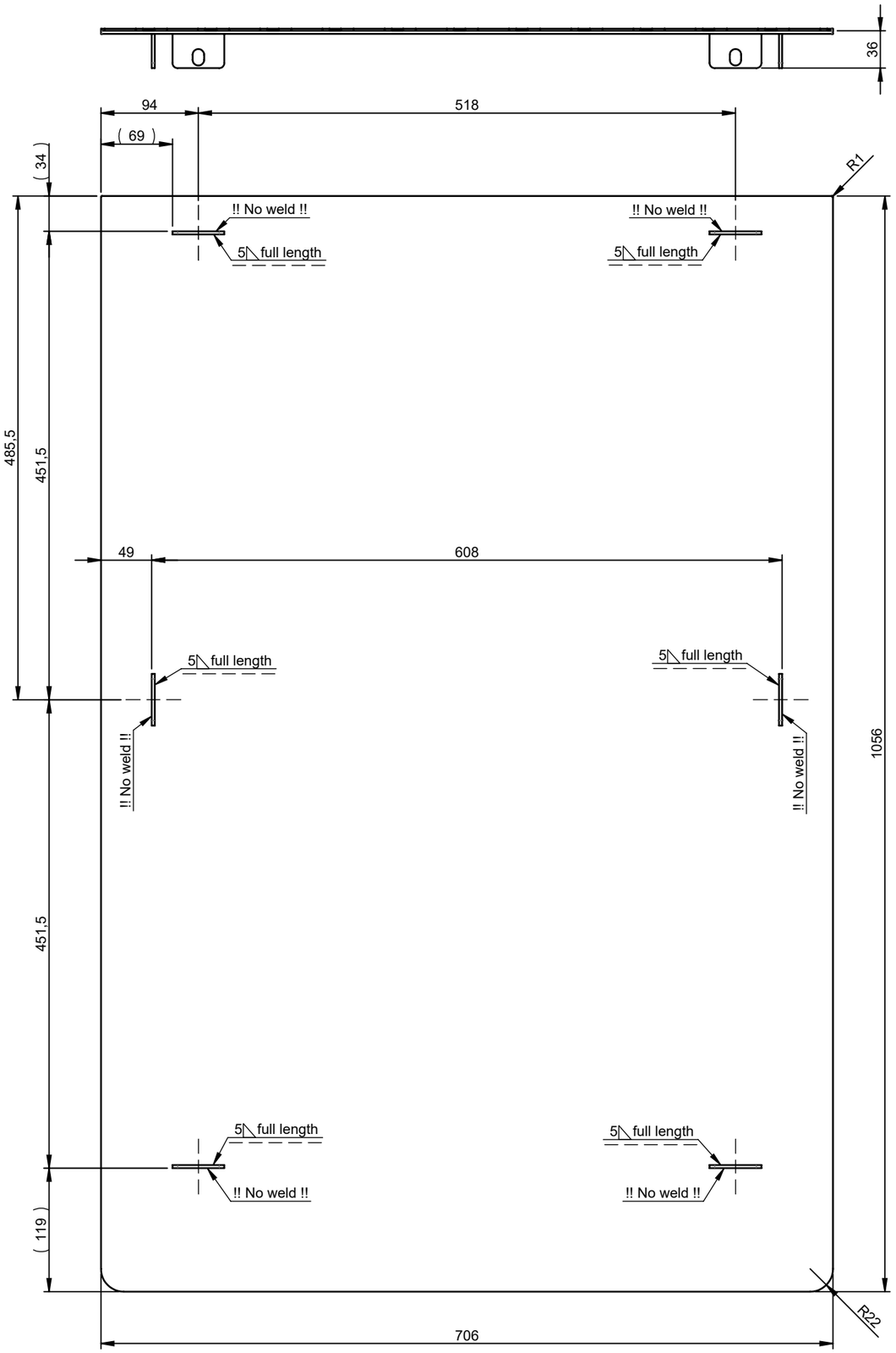

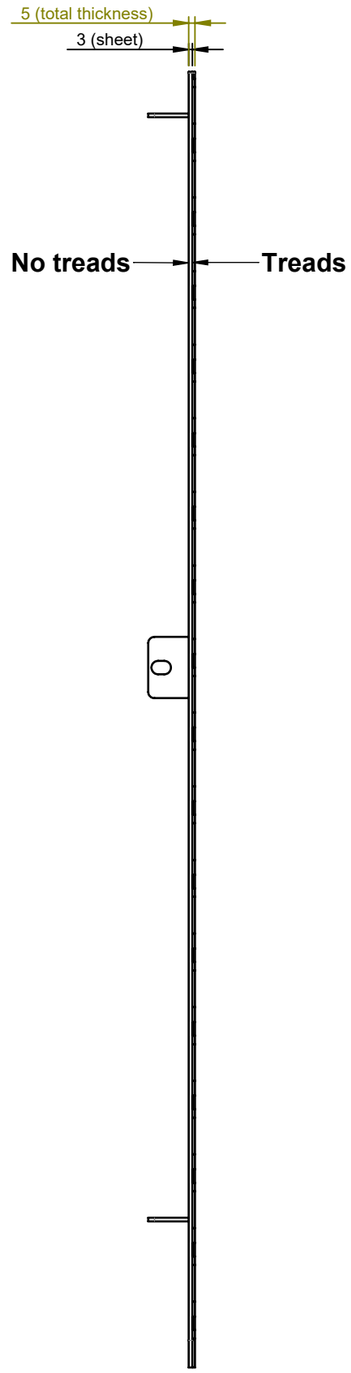

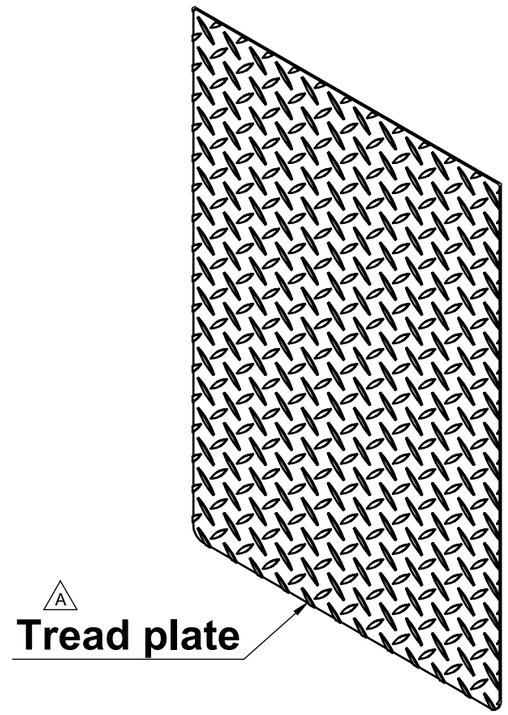

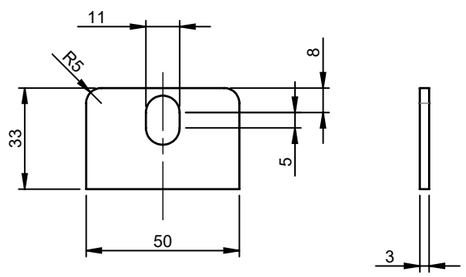

Material	Coating - 1e layer	Coating - 2e layer	Coating - 3e layer
S235JR	Primer, ALZ90F-K25 INTERPON PZ 790	Polyester powder, according to Qualicoat	Anti graffitti (IGP Durathan 8909)

Rev.	Description	Date	Name
A	Update view 2-> 1 teardrop plate	19-2-2021	BWI

Material: Refer to order

Finishing:

Coating:

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concept: 18-04-2018	by: FWI	drawn : FS Withagen	
definite : 19-02-2021	by: BWI	date : 18-4-2018	
expired : -	by: -	project: Number	
specific norm: -		units: mm	scale: 1:5

Gen. tolerances according to NEN 2768-1; (for lineair measurements in mm) unless stated otherwise:

0,5 - 6	±0,3	120 - 400	±1,2
6 - 30	±0,5	400 - 1000	±2
30 - 120	±0,8	1000 - 2000	±3
		2000 - 4000	±4

(for shortest side of angular measurements in mm) unless stated otherwise:

0 - 10 ±1,3°	50 - 120 ±0,3°	>400 ±0,1°
10 - 50 ±1,0°	120 - 400 ±0,15°	

weight: 19.56kg

product no.	dwg.no.	rev
S020-310-	20.02	-01

art.no.: -

A3

Circ Bin 140-240L - Casing panel 240L

P:\=.. PO-ALGEMEEN ---\PO-Projecten\AA- Inactieve projecten\P19-403 Circ Bin 140-240L (Leiden)\M4 - Uitvoeringsfase\1. Technische Tekeningen\20.02-01 Circ Bin 140-240L - Casing panel 240L

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